



## Seda Product Datasheet

<b>1. Product Description</b>	Hot Drink Cup
<b>2. Type</b>	10BP
<b>3. Root Number</b>	BI0071
<b>4. Technical Drawing number</b>	P/Mcc480168
<b>5. Issue Date</b>	24 November 2015

### 6. Material Specifications

<b>A) Blank:</b>	<b>Pure Pulp Board / SPE</b>
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	Caliper		Tolerances
	[ $\mu$ m]	[in]	[%]
Total Thickness	320	0,013	$\pm 10\%$

Structure	Grammage		Tolerances
	[gsm]	[lbs/3000 ft <sup>2</sup> ]	[%]
Flexo Printing	1	0,6	$\pm 10\%$
Paperboard	230	141,1	$\pm 10\%$
Internal PE	18	11,0	$\pm 10\%$
<b>Total</b>	<b>249</b>	<b>152,8</b>	<b><math>\pm 10\%</math></b>

<b>B) Bottom</b>	<b>Pure Pulp Board / DPE</b>
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	Caliper		Tolerances
	[ $\mu$ m]	[in]	[%]
Total Thickness	290	0,011	$\pm 10\%$

Structure	Grammage		Tolerances
	[gsm]	[lbs/3000 ft <sup>2</sup> ]	[%]
External PE	18	11,0	$\pm 10\%$
Paperboard	190	116,6	$\pm 10\%$
Internal PE	24	14,7	$\pm 10\%$
<b>Total</b>	<b>232</b>	<b>142,3</b>	<b><math>\pm 10\%</math></b>

### 7. Product Info

Product Weight	3,7 [g]	$\pm 10\%$	0,01 [lbs]	$\pm 10\%$
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### 8. Packaging

#### 8.1 Primary

Case Type (Std/Rev. Flute)	Standard					
Ext. Dimensions	L [mm]	W [mm]	H [mm]	L [in]	W [in]	H [in]
	330	264	363	13,0	10,4	14,3
Case Volume	0,032		[m <sup>3</sup> ]	1929,8		[in <sup>3</sup> ]
Case Net Weight	3,7 [Kg]		$\pm 10\%$	8,2 [lbs]		$\pm 10\%$
Case Unladen Weight	550 [g]		$\pm 10\%$	1,2 [lbs]		$\pm 10\%$
Inner Packaging	Type:	LDPE Bag	Number per box:	20	Weight [g]:	2
Case Gross Weight [ $\pm 10\%$ ]	4,3 [Kg]		$\pm 10\%$	9,5 [lbs]		$\pm 10\%$
Pcs/Stack	50					
Stacks/Case	20					
Total pcs/Case	1000					

#### 8.2 Pallet

Pallet dimensions (wooden pallet included):	L [mm]	W [mm]	H [mm]	L [in]	W [in]	H [in]
	800	1200	2328	31,5	47,2	91,7
Cases/Layer	10					
Layers/Pallet	6					
Cases/Pallet	60					
Pcs/Pallet	60.000					
Pallet Gross Weight (including 22 Kg wooden pallet)	279,4 [Kg]		$\pm 10\%$	616,0 [lbs]		$\pm 10\%$

